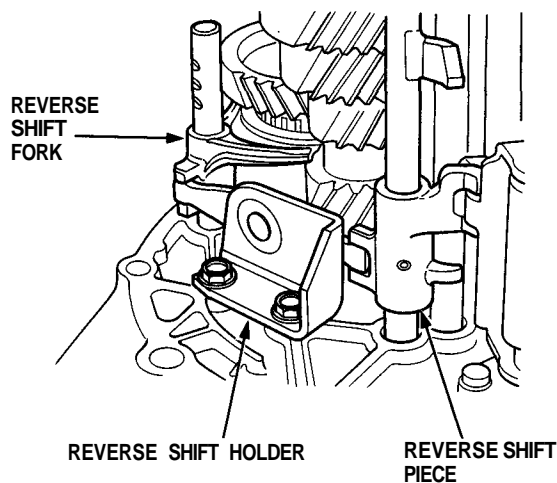


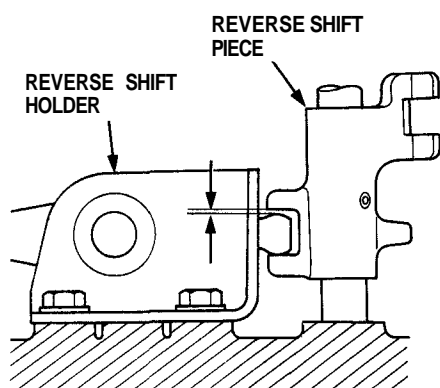
# Reverse Shift Holder, Shift Fork

## Clearance Inspection



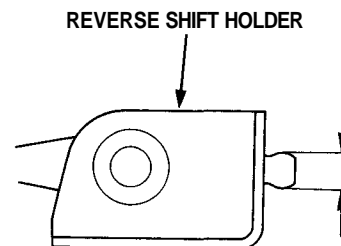
1. Measure the clearance between the reverse shift holder and the reverse shift piece.

**Standard:** 0.20 — 0.60 mm (0.008 — 0.024 in)  
**Service Limit:** 0.8 mm (0.032 in)



2. If the clearance exceeds the service limit, measure the width of the reverse shift holder.

**Standard:** 12.80 — 13.00 mm (0.504 — 0.512 in)

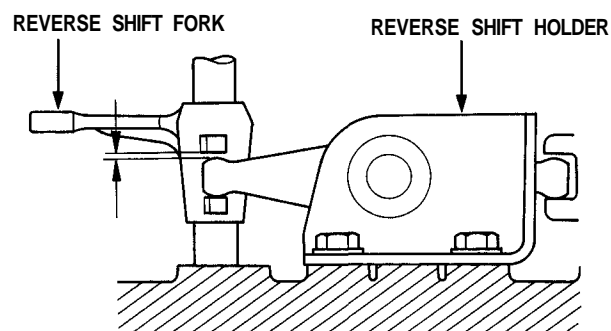


If the width is less than the standard, replace the reverse shift holder.

If the width is within the standard, replace the reverse shift piece.

3. Measure the clearance between the reverse shift holder and the reverse shift fork.

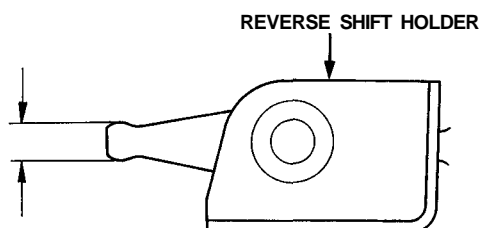
**Standard:** 0.20 — 0.50 mm (0.008 — 0.020 in)  
**Service Limit:** 0.8 mm (0.032 in)





4. If the clearance exceeds the service limit, measure the width of the reverse shift holder.

**Standard:** 12.80 — 13.00 mm (0.504 — 0.512 in)

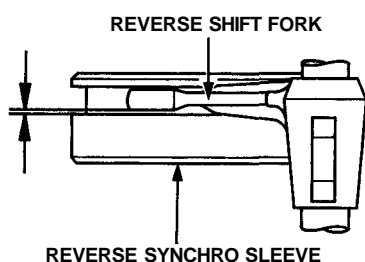


If the width is less than the standard, replace the reverse shift holder.  
If the width is within the standard, replace the reverse shift fork.

5. Measure the clearance between the reverse shift fork and the reverse synchro sleeve.

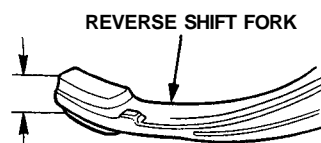
**Standard:** 0.35 — 0.65 mm (0.014 — 0.026 in)

**Service Limit:** 1.00 mm (0.039 in)



6. If the clearance exceeds the service limit, measure the width of the reverse shift fork fingers.

**Standard:** 6.4 — 6.6 mm (0.25 — 0.26 in)



If the width is less than the standard, replace the reverse shift fork.

If the width is within the standard, replace the reverse synchro sleeve.